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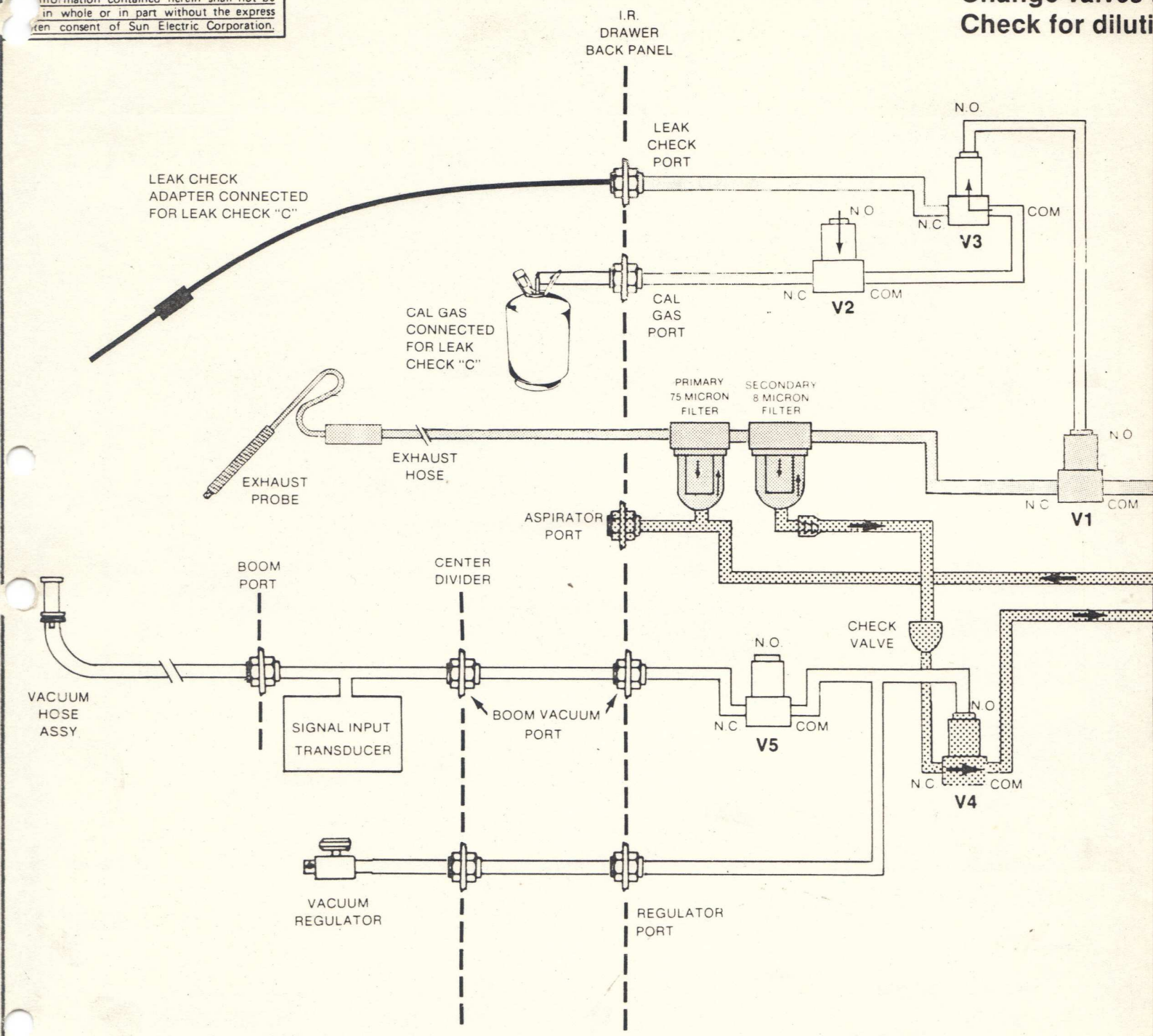
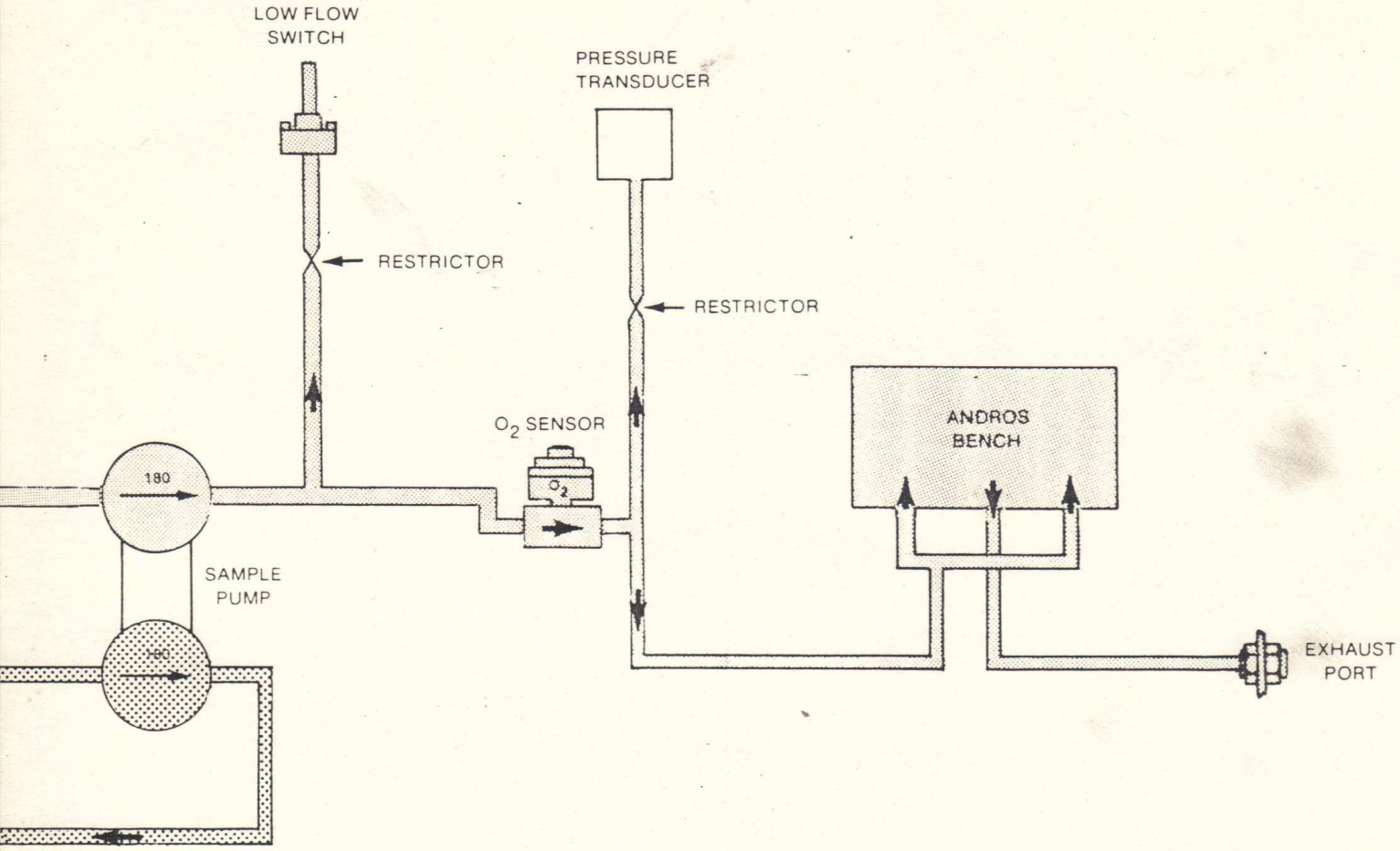
SAMPLE MODE
Change valves
Check for dilut



NOTE: If vacuum function is front panel selected, V
change operational state; however if vacu
software selected, V1-V3 change states.

/LEAK C
o sample mode.
n.



SOLENOID TRUTH TABLE

V1	V2	V3	V4	V5
NC	NO	NO	NO	NO

N.O. = SOLENOID DE-ENERGIZED
N.C. = SOLENOID ENERGIZED

-V3 do not
m mode is

SYM	DATE	REVISIONS	ECN	APVL

(DO NOT SCALE) TOLERANCES (EXCEPT AS NOTED)

ANGLES ±
FRACTIONS ±
DECIMALS .000 ± .005
.00 ± .015
0 ±

SUN ELECTRIC CORPORATION
One Sun Parkway
Crystal Lake Illinois 60014 U.S.A.

TITLE
SAMPLE MODE/LEAK C MODE CONFIGURATION

MODEL **MCA-3000, DIAGRAM 18-4**

MAT'L AND/OR FINISH

DWG BY ____/____ ENG APVL ____/____
CHK BY ____/____ ENG APVL ____/____

SCALE	SHT OF	DWG SIZE	DWG NO.
		B	PAGE 18 17/18